

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
19 August 2004 (19.08.2004)

PCT

(10) International Publication Number  
**WO 2004/069421 A1**

(51) International Patent Classification<sup>7</sup>: **B05B 11/04**

(21) International Application Number:  
PCT/IT2004/000040

(22) International Filing Date: 5 February 2004 (05.02.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
RM2003A000055 10 February 2003 (10.02.2003) IT

(71) Applicant (for all designated States except US): EMSAR  
S.P.A. [IT/IT]; Via Po, 39, Zona Industriale di Sambuceto,  
I-66020 San Giovanni Teatino (IT).

(72) Inventor; and

(75) Inventor/Applicant (for US only): CARTA, Lamberto  
[IT/IT]; Via Santina Campana, 4, I-65124 Pescara (IT).

(74) Agent: BELLOMIA, Paolo; c/o Bugnion S.p.A., Via Vit-  
torio Emanuele Orlando, 83, I-00185 Roma (IT).

(81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,

AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,  
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.

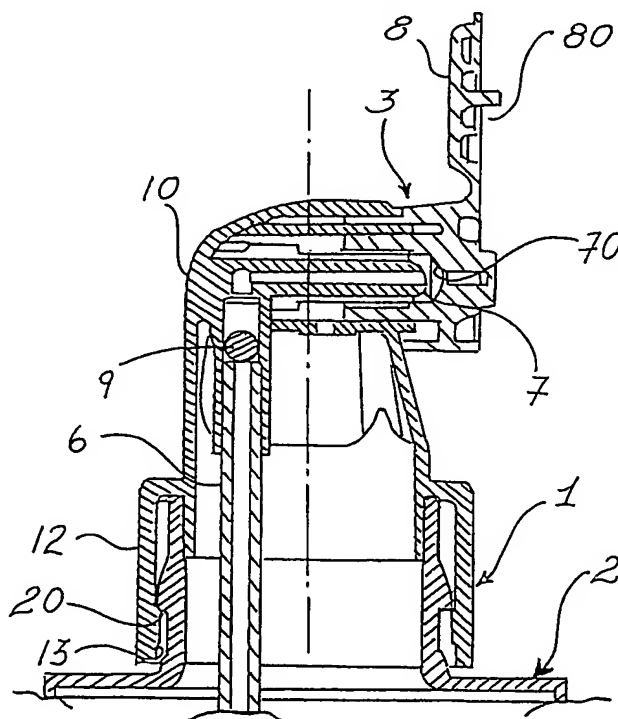
(84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),  
Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), Euro-  
pean (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR,  
GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK,  
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,  
ML, MR, NE, SN, TD, TG).

**Declarations under Rule 4.17:**

— as to applicant's entitlement to apply for and be granted  
a patent (Rule 4.17(ii)) for the following designations AE,  
AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ,  
CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE,  
EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS,

[Continued on next page]

(54) Title: SPRAY HEAD FOR A SQUEEZE BOTTLE



(57) Abstract: A nebulising dispenser head (1; 100) for a  
bottle that is elastically deformable by squeezing, comprising  
a channel of the liquid and a channel of the air obtained in a  
machine block of the dispenser head (1; 100) and an ejection  
tip (3) provided with a sealing door (8) hinged in its distal part  
(35), the sealing door (8) being able to rotate by 180° from an  
open position to a closed position of a discharge orifice of the  
dispenser head.



JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

— of inventorship (Rule 4.17(iv)) for US only

**Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

## SPRAY HEAD FOR A SQUEEZE BOTTLE

### Technical Field

The present invention relates to a nebulising dispenser head for a bottle that is elastically deformable by squeezing, in which a jet of a liquid, contained inside the bottle under a volume of air, is nebulised by being mixed with part of said volume of air when both fluids,  
5 air and liquid, are expelled simultaneously through the dispenser head by effect of the internal pressure generated by the manual squeezing of the bottle.

A dispenser head of this kind is a valid alternative to dispenser heads with micro-pump and to dispenser heads for pressurised containers, with respect to the former thanks to its lower cost as a result of a simpler construction, and with respect to the latter thanks to its reduced  
10 environmental impact, not requiring a gas bottle with the related pressurised gas.

As mentioned above, in dispenser heads for deformable bottle the energy needed for the nebulisation is provided to the fluid through the squeezing of the bottle whereon the dispenser head is applied. To allow an adequate nebulisation, generally the dispenser head has a channel of the liquid, which on one side is connected to a suction tube which draws  
15 from the bottom of the bottle and on the other side ends with a nozzle of the liquid in a mixing chamber in which the jet of liquid is hit by an air current flowing from a channel communicating with the volume of air inside the bottle, air channel that surrounds the liquid channel and ends, like that one, in the mixing chamber upstream of an orifice for the discharge of the nebulised to the exterior.

To prevent the undesired spillage of the liquid, if the bottle is upset or squeezed involuntarily, and also to avoid the possible deterioration of the liquid in contact with the outside air, means for closing the dispenser head have already been provided.  
20

### Background Art

Some closing means act directly on the output orifice, such as, among others, in the US  
25 Patent No. 4,186,882 granted 5 February 1980. It provides a liquid nebuliser comprising a liquid channel ending with a nozzle surrounded by the neck of the bottle in which the

inflow of air takes place, a mixing chamber obtained with a closure element applied on the neck of the bottle and provided with an orifice discharging to the exterior.

Although the screw-on cap is currently used on bottles for widely distributed products, is nonetheless inconvenient: to use the product contained in the bottle, the cap must be  
5 unscrewed, set down some place and, once its use is complete, the cap must be picked up again and screwed back on.

To overcome this drawback, which entails time wastage and the risk of forgetting to close the bottle, bottles with nebulising dispenser heads which can be closed with a manually actuated valve have already been studied.

10 For example, the US Patent No. 6,267,304 granted on 31 July 2001, discloses a nebulising dispenser head, in which a sprayer body defining a valve seat with a valve which defines a passage of liquid, one and the other being able to be rotated selectively about their longitudinal axis between a closed position and an open position of the valve in which the mixing chamber is disconnected from a suction tube and respectively connected thereto; a  
15 passage of the air, positioned coaxially around a portion of the passage of the liquid and connecting the interior of the bottle containing a volume of air and said mixing chamber, being closed by the rotation of the valve.

The US Patent No. 6,398,133, granted on 4 June 2002, discloses a nebulising dispenser head for a bottle to be squeezed, in which a sprayer body defining a valve seat with valve,  
20 the valve, which defines the converging conduits of liquid and air, being slidably movable along its own longitudinal axis between a backward closed position and a forward open position, in which the passages of the air and of the liquid are both, respectively, closed and open.

Although the aforementioned patents effectively solve the problem of closing the  
25 nebulising dispenser head of a bottle that is elastically deformable in manual fashion, they achieve this result thanks to valves which make their construction more complex and costly. Moreover the rotary operation of a valve is inconvenient and does not facilitate use because it does not allow clearly to show the opened and closed state of the valve. Similarly, in the case of the sliding valve, since the sliding travel is very limited, the exact  
30 position of the valve is not perfectly clear.

Disclosure of Invention

Therefore, an object of the present invention is to obtain means for closing a nebulising dispenser head for a squeezable bottle with a simple and inexpensive structure.

- 5 Another object of the invention is to provide means for closing a nebulising dispenser head for a squeezable bottle whose use is easy and intuitive.

An additional object of the invention is to provide means for closing a nebulising dispenser head for a squeezable bottle which clearly highlight to the user its closed or opened state.

- 10 Yet another object of the invention is to provide means for closing a nebulising dispenser head for a squeezable bottle that does not entail any waste of time in the use of the bottle.

The aforementioned objects are achieved by a nebulising dispenser head for a bottle that can be elastically deformable by squeezing, comprising a channel for the liquid, connected at one of its ends to a suction tube which draws a liquid contained inside a bottle under a volume of air and terminating, at its other end, with a nozzle for the liquid in a mixing  
15 chamber, and a channel for the air communicating with said volume of air of the bottle, surrounding the channel of the liquid and merging with said mixing chamber obtained by coupling with a terminal element which is applied facing said nozzle for the liquid and is provided with an outwardly discharging nozzle, nebulising dispenser head which, from a general point of view, is characterised in that:

- 20 - said channel for the liquid and said channel for air are obtained in a machined block of said dispenser head in the form of a tubular segment externally provided with ribs and, respectively, of a wall surrounding said channel for the liquid with the formation of a tubular compartment, substantially coaxial to said ribbed tubular segment, said wall having an opening communicating with said volume of air inside the bottle;
- 25 - said terminal element includes an ejection tip with tubular element having a cavity that is contoured so it axially narrows outwards in said discharge orifice and it ends with a diverging segment, said ejection tip being inserted with a proximal portion thereof into said ribbed tubular compartment to form said mixing chamber;

- externally coaxial to said tubular element being integrally formed a sleeve provided with an abutment able to define a depth of insertion of said ejection tip into said tubular segment of the machined block;
- a sealing door being integrally hinged in a distal part of said sleeve, the sealing door being able to rotate by 180° from an open position to a closed position of said discharge orifice.

#### Description of the Drawings

The invention shall be more readily apparent from the detailed description that follows of an embodiment thereof, in two variants, considered together with the accompanying drawing, in which:

Figure 1 is a longitudinal section of a first variant of dispenser head, without the ejection tip with sealing door, according to the invention;

Figure 2 is a longitudinal section of an ejection tip with dispenser head sealing door according to the invention;

Figure 3 is a longitudinal section of the dispenser head of Figure 1, complete with ejection tip with sealing door in the open condition, according to the invention;

Figure 4 is a longitudinal section of a second variant of dispenser head, complete with ejection tip with sealing door in the closed state, according to the invention, the dispenser head having a connection with the neck of the bottle; and

Figure 5 is a schematic axonometric view of the dispenser head of Figure 4.

#### Description of the Illustrative Embodiments

With reference initially to Figures 1 through 3, which are longitudinal sections, the number 1 designates a dispenser head according to the present invention for a snap-on coupling with a bottle that is elastically deformable by squeezing (shown only partially in Figure 3).

The reference number 3 designates an ejection tip.

According to the invention, the nebulising dispenser head is formed in a single machined block 10, in which are obtained a channel for the liquid 4 and a channel for air 5.

In the figures that follow the channel of the liquid 4 is shown with a horizontal tubular segment 40 following a vertical segment 41 whereon is inserted an end of a suction tube 6, with the interposition of a retaining ball 9. It is known (although it is not shown in the figures) that the suction tube 6 is immersed with its other end in a liquid contained within the bottle 2. The liquid, which is the product to be nebulised, is under a volume of air. The horizontal tubular segment 40 of the channel of the liquid 4 ends, in its free end, with a nozzle of the liquid 7 in a mixing chamber 70. The mixing chamber 70 is formed by applying the ejection tip 3, as shall be described more in detail hereafter.

As shown, the horizontal segment 40 of the channel of the liquid 4 externally has ribs 42 serving reinforcement functions. Moreover, the ribs 42 serve to create air passages for the air channel 5 obtained from the co-operation of a wall 50 surrounding the segment 40 of the liquid channel 4 with the ejection tip 3.

In particular, the wall 50 is cylindrical and it forms a tubular compartment 51 that is substantially coaxial to the ribbed tubular segment 40. Naturally, the wall 50 may have other than cylindrical shape. The wall 50 has an opening 52 in communication with the internal volume of air of the bottle. The air channel 5 surrounds the liquid channel 4 and it merges into the coupling mixing chamber 70 obtained with the ejection tip 3.

The ejection tip 3 has a tubular element 30 with its cavity shaped to axially narrow outwards in a discharge orifice 31 and end with a diverging segment 32.

Externally coaxial to the ejection tip 3 is formed, integrally therewith, a sleeve 33 provided with an abutment 34 able to define a depth of insertion of the ejection tip 3 into the tubular compartment 51.

The ejection tip 3 further comprises a sealing door 8 hinged in the upper part of the sleeve 33, in a distal part 35 thereof. The door is at equilibrium in the open position and it therefore tends spontaneously to complete the last part of the opening rotation of 180° from the closed position.

In particular, the ejection tip 3 has a centring element in the form of a plate 36 projecting from the sleeve 33 and able to be inserted into the machined block 10 of the dispenser head 1 in a slit 11 obtained therein externally to the tubular compartment 51.

The ejection tip 3 has a cylindrical distal end 37 in correspondence with the diverging segment 32 of the discharge orifice 31 forming, at its base, an abutment step 38.

The sealing door 8 has, in its face 80 destined to engage the ejection tip 3, a sealing ring 81 and, coaxially internal thereto, a projecting pivot 82. The sealing ring 81 is destined to abut  
5 against the abutment step 38 of the distal end of the ejection tip 3 coupling by interference with the outer profile of the distal end 37 in such a way as to assure tightness. The projecting pivot 82 is able to be inserted into the diverging final segment 32 of the discharge orifice 31 to favour the correct coupling of the parts and also to lock the door in the closed position.

10 The wall 50 surrounding the liquid channel 4 has, on the surface that faces the tubular segment of the liquid channel, undercut portions 53, whilst the tubular element 30 of the ejection tip 3 has on its outer surface corresponding projections 39 destined to engage the undercut portions 53.

When, as shown in Figure 3, the ejection tip 3 is applied to the lock 10 of the dispenser  
15 head 1, the tubular element 30 is inserted in the tubular compartment 51 of the air channel 5. With the projections 39 of the tubular element 30 inserted in the undercut portions 53, the cavity of the tubular element 30 creates the mixing chamber 70, facing the nozzle 7 for the liquid.

In Figure 3, the sealing door 8 is shown rotated upwards around the virtual hinge  
20 designated 83 in the connecting area with the distal portion of the sleeve 33. This is the open position. The closed position of the sealing door is shown in Figures 4 and 5.

As shown in Figures 1 and 3, the dispenser head 1 inferiorly has a tubular snap-on connecting portion 12 internally shaped with protrusions 13 circumferentially equidistant towards the interior, able to engage a peripheral projection 20 of the neck of the bottle 2.

25 With reference to Figure 4, which is a longitudinal section, a dispenser head 100 is shown which differs from the dispenser head 1 of Figures 1 and 3 only in its different connection to the neck of the bottle. The dispenser head 100 includes a separate collar 120 internally threaded to be screwed, with the interposition of a gasket 130, onto a bottle neck with matching thread (not shown). The other identical parts, designated by the same reference  
30 numbers, are not further described herein.



Lastly, Figure 5 shows an axonometric view of the dispenser head 1 or 100 according to the present invention with the sealing door 8 in the closed position as in Figure 4.

Claims

1. A nebulising dispenser head (1; 100) for a bottle that is elastically deformable by squeezing, comprising a channel for the liquid (4), connected at one of its ends to a suction tube (6) which draws a liquid contained within a bottle (2) under a volume of air and terminating, at its other end, with a nozzle of the liquid (7) in a mixing chamber (70), and a channel for air (5) communicating with said volume of air of the bottle (2), surrounding the channel for the liquid (4) and merging into said mixing chamber (70) formed by coupling with a terminal element which is applied facing said nozzle for the liquid (7) and is provided with an orifice (31) for discharging outwards, characterised in that:

- said channel for the liquid (4) and said channel for air (5) are formed in a machined block (10) of said dispenser head (1; 100) in the form of a tubular segment (40) externally ribbed with ribs (42) and, respectively, of a wall (50) surrounding said channel of the liquid (4) with the formation of a tubular compartment (51) substantially coaxial to said ribbed tubular segment (40), said wall (50) having an opening (52) for communication with said inner volume of air of the bottle (2);

- said terminal element includes an ejection tip (3) with tubular element (30) having a cavity so shaped as to axially narrow outwards in said discharge orifice (31) and terminate with a diverging segment (32), said ejection tip (3) being inserted with a proximal portion thereof into said ribbed tubular compartment (51) to form said mixing chamber (70);

- externally coaxial to said tubular element (30) being integrally formed a sleeve (33) provided with an abutment (34) able to define a depth of insertion of the ejection tip into said tubular compartment (51) of the machined block (10);

- a sealing door (8) being integrally hinged in a distal part (35) of said sleeve (33), the sealing door (8) being able to rotate by 180° from an open position to a closed position of said discharge orifice (31).

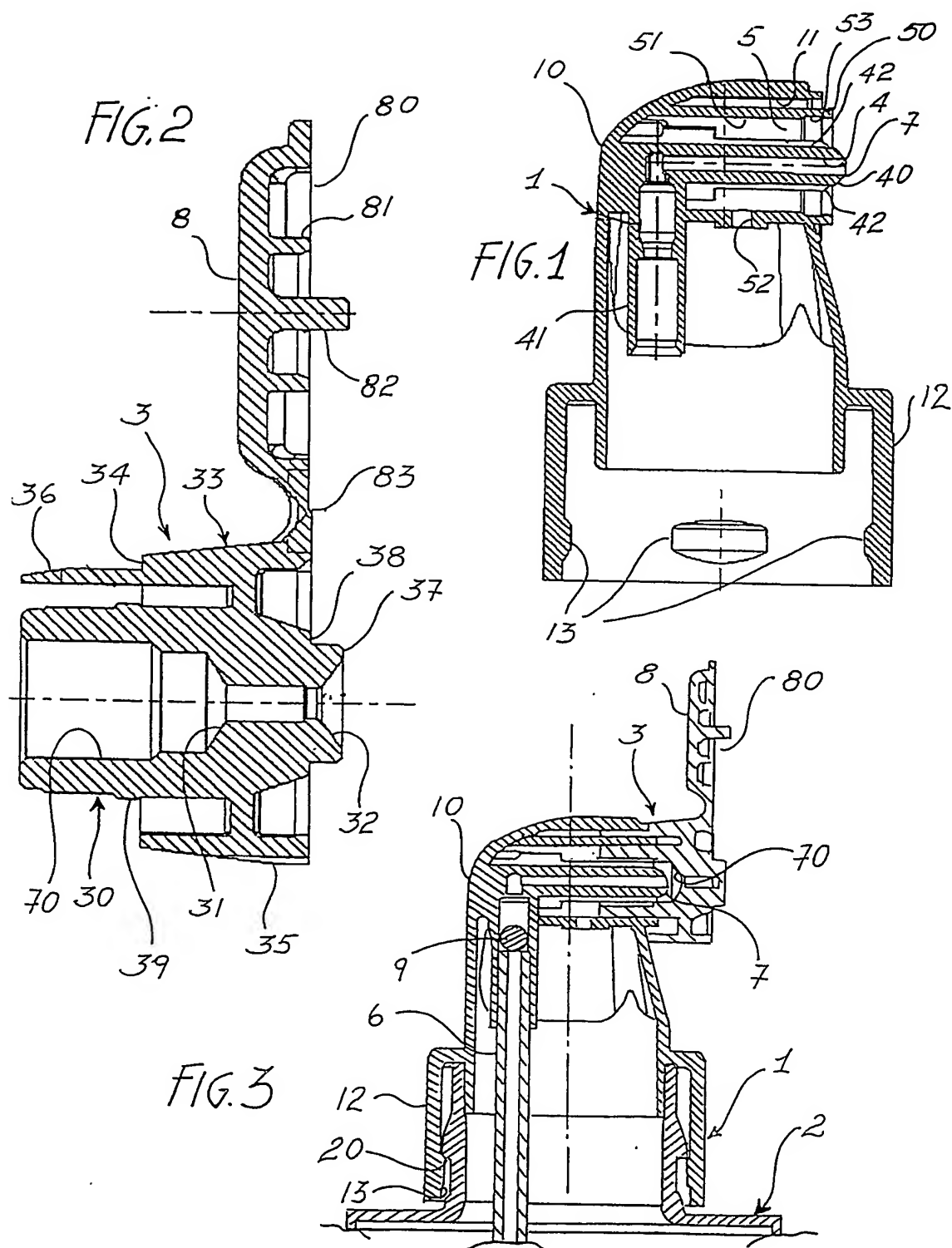
2. A dispenser head (1; 100) as claimed in claim 1, characterised in that the ejection tip (3) has a centring element, in the form of a plate (36) projecting from said sleeve (33) and able to be inserted into said machined block (10) of dispenser head (1; 100) in a slit (11) obtained therein externally to said tubular compartment (51).

3. A dispenser head (1; 100) as claimed in claim 1, characterised in that said ejection tip (3) has a cylindrical distal end (37) in correspondence with the diverging segment (32) of the discharge orifice (31) forming an abutment step (38), and said sealing door (8) has, in its face (80) destined to engage the ejection tip (3), a sealing ring (81) and, coaxially  
5 internal thereto, a projecting pivot (82), the sealing ring (81) being secured on the ejection tip (3) for the seal, the projecting pivot (82) being able to enter said final diverging segment (32) of the discharge orifice (31), locking the sealing door (8) in the closed position.

4. A dispenser head (1; 100) as claimed in claim 1, characterised in that said wall (50) surrounding the channel for the liquid (5) has on the surface oriented towards the tubular  
10 segment (40) of the channel for the liquid (4) undercut portions (53) and said tubular element (30) of the ejection tip (3) has on its outer surface corresponding projections (39) destined to engage said undercut portions (53).

5. A dispenser head (1) as claimed in claim 1, characterised in that it has a tubular portion for snap-on connection (12), internally shaped with circumferentially equidistant  
15 protrusions (13) able to engage a peripheral projection (20) of the neck of the bottle (2).

6. A dispenser head (100) as claimed in claim 1, characterised in that it includes a separate collar (120) internally threaded to be screwed, with the interposition of a gasket (130), onto a bottle neck with matching thread.



2/2

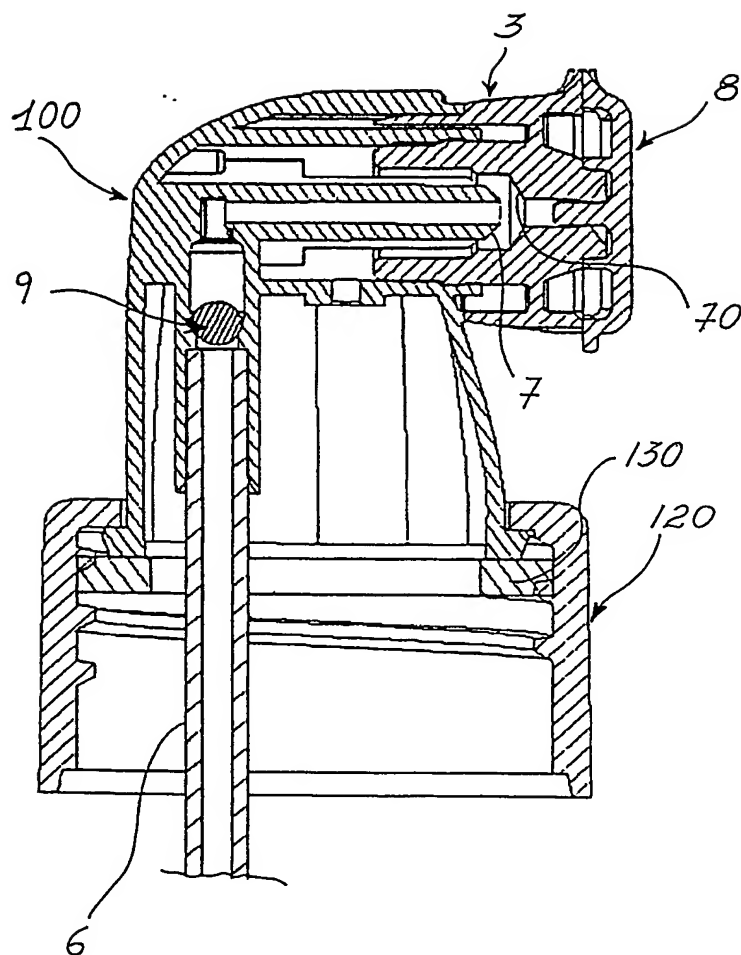


FIG. 4

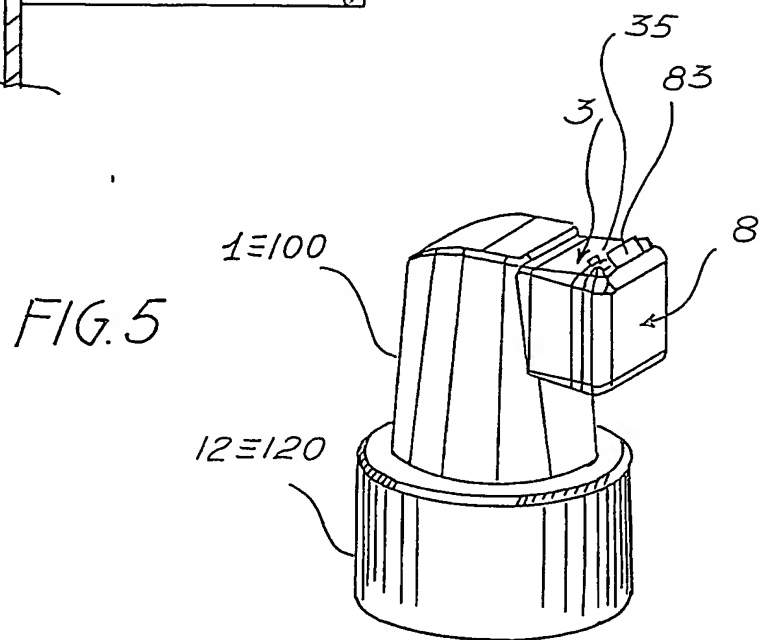


FIG. 5

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IT2004/000040

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B05B11/04

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 B05B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 2 411 637 A (AEROSOL INVENTIONS AND DEVELOPMENT SA) 13 July 1979 (1979-07-13) page 2, lines 5-31; figure 3	1
A	US 6 267 304 B1 (SCHULTZ, ROBERT S.) 31 July 2001 (2001-07-31) cited in the application column 2, line 45 - column 4, line 64; figure 1	1
A	CH 273 817 A (MONTENIER, JULES- BERNARD) 28 February 1951 (1951-02-28) page 3, right-hand column, line 66 - page 4, left-hand column, line 25; figure 11	1
	-/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

28 June 2004

Date of mailing of the international search report

09/07/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Innecken, A

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IT2004/000040

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>WO 02/11895 A (RECKITT BENCKISER; BERGAMASCHI, CLOVIS ANTONIO) 14 February 2002 (2002-02-14) page 10, line 10 - page 12, line 31; figures 5,6</p> <p>-----</p>	1

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IT2004/000040

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
FR 2411637	A	13-07-1979	FR 2411637 A1	13-07-1979
			DE 7837263 U1	15-03-1979
US 6267304	B1	31-07-2001	AU 7546401 A	24-12-2001
			BR 0111411 A	03-06-2003
			CA 2410631 A1	20-12-2001
			CN 1436140 T	13-08-2003
			EP 1301404 A1	16-04-2003
			JP 2004503366 T	05-02-2004
			TW 515728 B	01-01-2003
			WO 0196187 A1	20-12-2001
CH 273817	A	28-02-1951	NONE	
WO 0211895	A	14-02-2002	GB 2365370 A	20-02-2002
			AU 8415501 A	18-02-2002
			BR 0113158 A	08-07-2003
			WO 0211895 A1	14-02-2002